

H PARTS LIST

PRIMAAX® EX Rear Air Suspension for Caterpillar Vehicles

Built PRIOR TO 2/2016

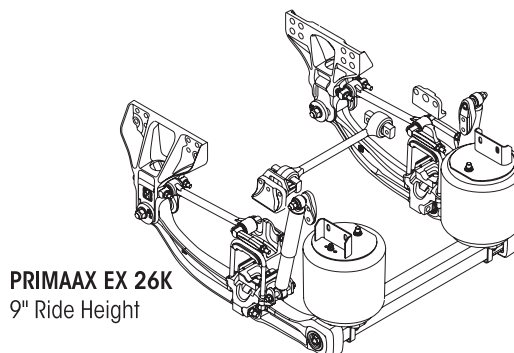
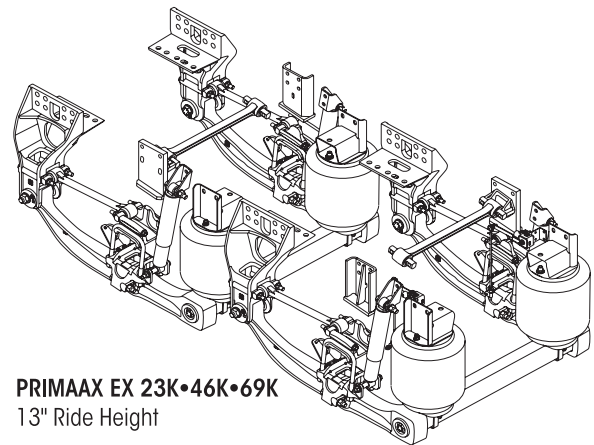
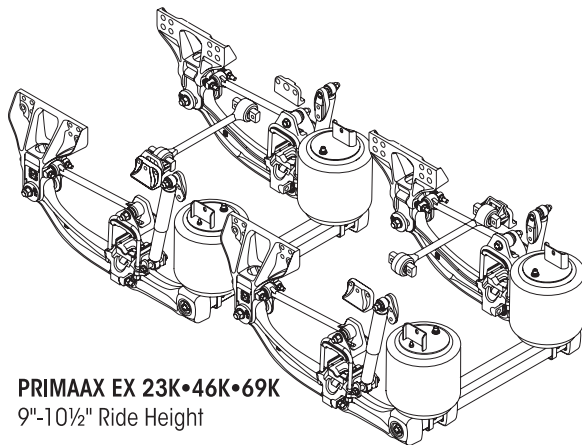
LIT NO: SP-234

DATE: August 2023

REVISION: D

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■ **Technical Notes**

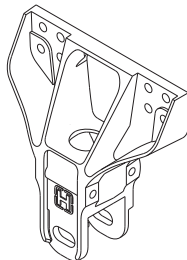
The following information is intended to assist in determining which suspension is equipped on Caterpillar vehicles. As an example, Figure 1 identifies the ride height.

FIGURE 1

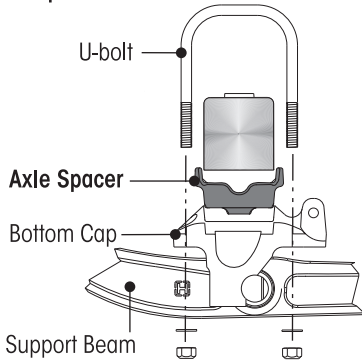
RIDE HEIGHT

9" Ride Height

PRIMAAX EX
Frame Hanger

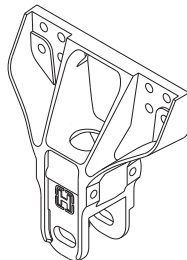


AND
Axle Spacer

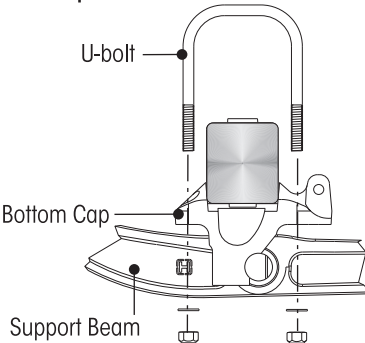


10½" Ride Height

PRIMAAX EX
Frame Hanger

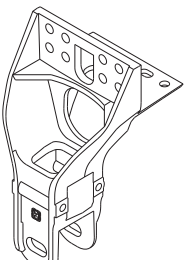


AND
No Axle Spacer

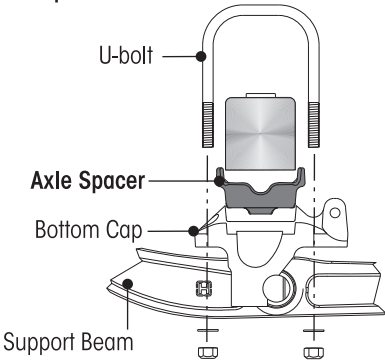


13" Ride Height

PRIMAAX EX
Frame Hanger



AND
Axle Spacer





■ Selection Guide

PRIMAAX EX 23K • 46K • 69K Bottom Cap, Longitudinal Torque Rod Assembly and Torque Rod Spacer

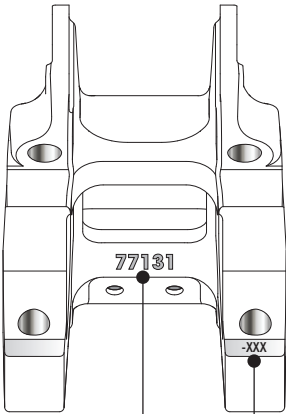
Page 4

Page 6

9", 10½" Ride Heights,

13" Ride Height

Bottom View of Bottom Cap



Casting No. Location

60556- with Location of Etched Last 3 digits of Part No.

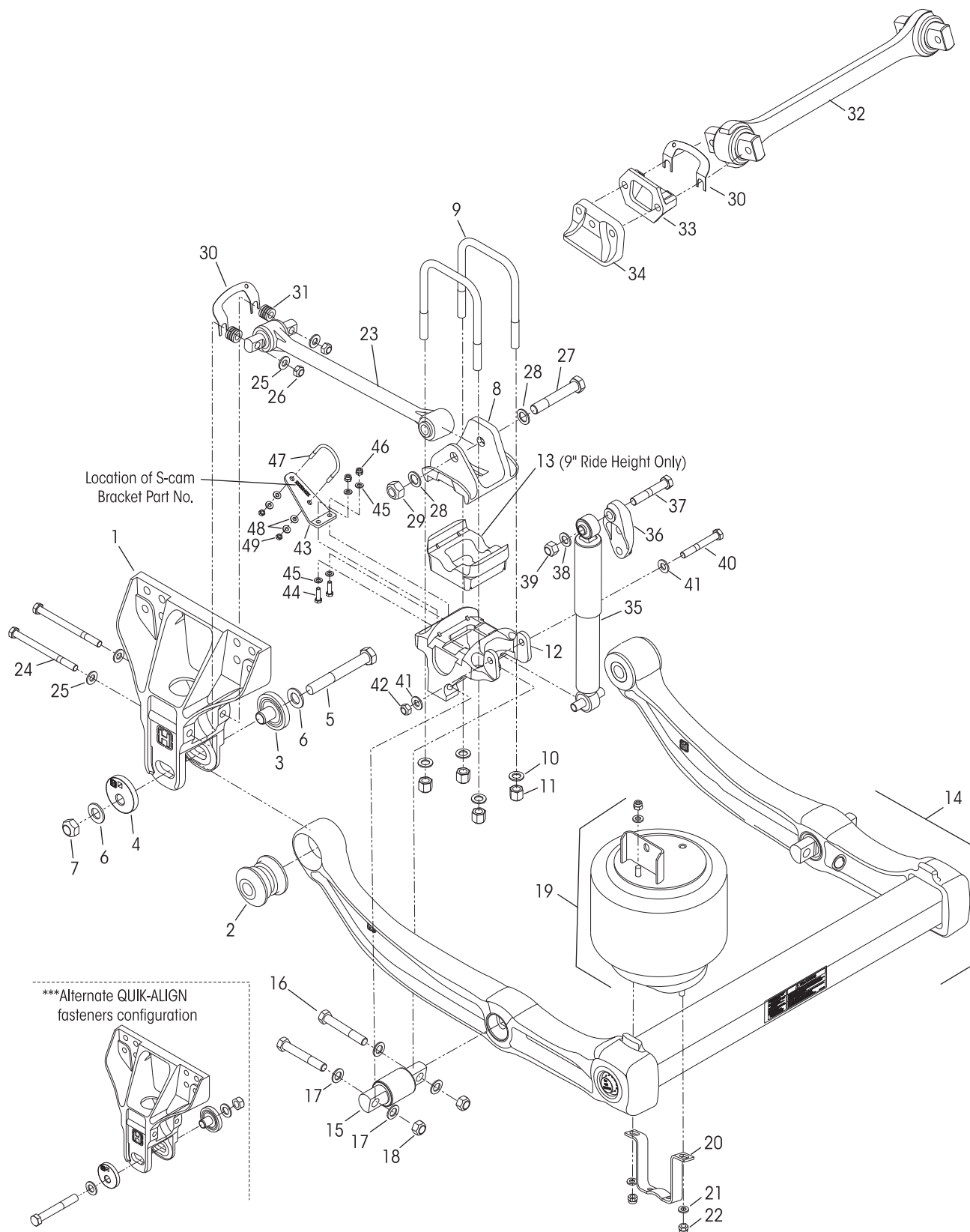
Bottom Cap (2 per axle)	*Longitudinal Torque Rod Assembly (2 per axle)	Torque Rod Spacer (4 per axle)			Pinion Angle
		Part No.	Thickness		
			mm	Inches	
60556-035	67274-510	Not Required			2.54
		67045-072	6.35	¼	3.61
		67045-071	12.7	½	4.56
		67045-070	19	¾	5.72
		67045-069	25.4	1	6.71
60556-100	67274-540	Not Required			6.62
		67045-072	6.35	¼	7.67
		67045-071	12.7	½	8.62
		67045-070	19	¾	9.77
		67045-069	25.4	1	10.75
60556-105		Not Required			7.07
		67045-072	6.35	¼	8.12
		67045-071	12.7	½	9.06
		67045-070	19	¾	10.22
		67045-069	25.4	1	11.20

NOTE:

*Non-serviceable torque rod bushings, requires replacement of complete torque rod assembly with bushings.

PRIMAAX EX 23K • 46K • 69K

9", 10½" Ride Heights

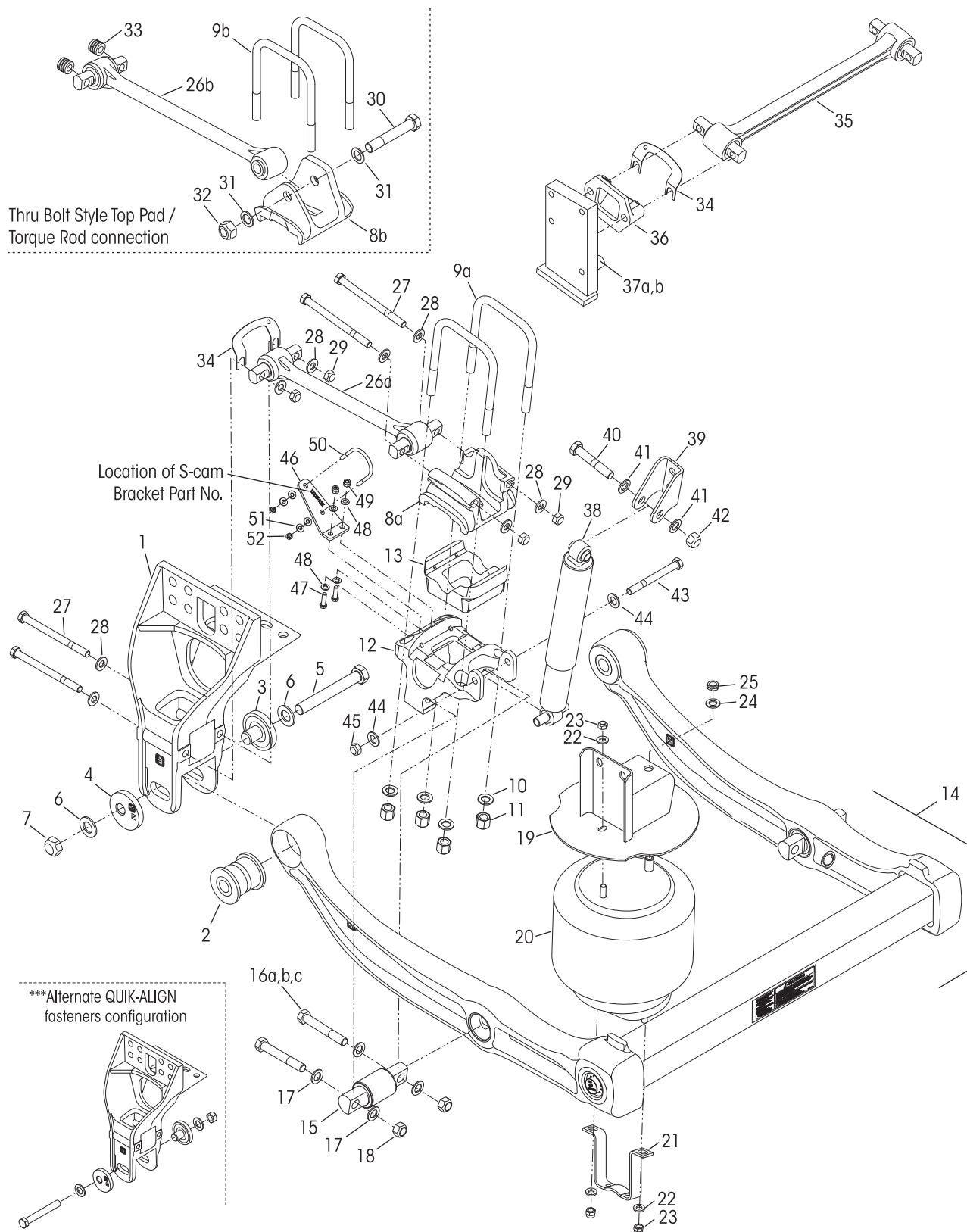




KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.	KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	67706-000	Frame Hanger	4	17		*3/4" Flat Washer	16
		QUIK-ALIGN® Pivot Bushing Service Kit,		18		*3/4"-16 UNF Locknut	8
		Includes Key Nos. 2-7, 50			60961-664	Single Air Spring Service Kit,	
	60961-720	One Wheel End				Includes Key Nos. 19-22	
	60632-020	Axle Set		19	67234-002L	Air Spring Assembly, Includes Upper Frame Bracket and Fasteners	4
		QUIK-ALIGN Collar Service Kit, Includes Key Nos. 3-7		20	60911-002	Lower Air Spring Mounting Bracket	4
	60632-019	One Wheel End, <i>Replaces 60632-006</i>			49177-006	Lower Air Spring Fastener Service Kit, Single,	
	60632-021	Axle Set				Includes Key Nos. 21-22	
	60632-018	QUIK-ALIGN Fastener Service Kit, One Wheel End,		21		*1/2" Flat Washer	8
		Includes Key Nos. 5-7, <i>Replaces 60632-005</i>		22		*1/2"-13 UNC Locknut	8
2		*Pivot Bushing	4	23		Longitudinal Torque Rod Assembly	4
3		*Concentric Collar	4			<i>See Selection Guide on Page 3</i>	
4		*Eccentric Collar	4			Single Longitudinal Torque Rod Fastener Kit	
5		*1"-14 UNF-2A x 7 1/2" H-Coat Hex Bolt	4		49176-026	Thru Bolt and Barpin Connection,	
6		*1" H-Coat Flat Washer,	8			Includes Key Nos. 24-29	
7		*1"-14 UNF-2B H-Coat Locknut	4		58821-012	Rear Thru Bolt Connection Only, Includes Key Nos. 27-29	
8	65290-001	Top Pad	4	24		*5/8"-11 UNC-2B x 8" Bolt	8
		U-bolt Service Kit, One Wheel End, Includes Kit No. 48718-501		25		*5/8" Flat Washer	16
	91430-040	10 1/2" Ride Height, Includes Key Nos. 9a		26		*5/8"-11 UNC-2A Locknut	8
	91430-041	9" Ride Height, Includes Key Nos. 9b		27		*7/8"-14 UNF-2A x 5 1/2" Hex Bolt	4
9		*3/4" Square U-bolt	8	28		*7/8" H-Coat Flat Washer	8
a		8 7/8" Length - 10 1/2" Ride Height		29		*7/8"-14 UNF-2B Locknut	4
b		10 3/8" Length - 9" Ride Height		30	49689-000L	Shim	As Req.
	48718-501	U-bolt Fastener Service Kit, One Wheel End,		31	67045-XXX	Torque Rod Spacer,	
		Includes Key Nos. 10-11				<i>See Selection Guide on Page 3</i>	
10		*3/4" Flat Washer	16	32	8240-0000-XXX	**TRAAX ROD®, Specify length in mm	
11		*3/4"-16 UNF U-bolt Locknut	16			<i>Replaces 72000-XXXS</i>	
12	60556-XXX	Bottom Cap - Front and Rear,	4	33	22186-000	Transverse Torque Rod Frame Bracket	2
		<i>See Selection Guide on Page 3</i>		34	60593-000	Axle Stop, Frame Mounted	4
13	65139-003	Axle Spacer, 9" Ride Height	4	35a	60657-003	Shock Absorber	4
14		U-beam Assembly, Includes Key Nos. 2, 15	2	b	70807-001	Heavy-duty Shock Absorber, Optional	4
		• Front Frame Width		36	67463-002	Upper Shock Frame Bracket	4
	67249-004	34.0"			50754-030	Single Shock Fastener Service Kit,	
	67249-012	34.3"				Includes Key Nos. 37-42	
	67249-010	34.5"		37		*3/4"-10 UNC x 4 1/4" Upper Shock Bolt	4
	67249-024	34.8"		38		*3/4" Flat Washer	4
	67249-018	35.0"		39		*3/4"-10 UNC Locknut	4
		• Rear Frame Width		40		*5/8"-11 UNC x 6" Lower Shock Bolt	4
	67249-003	34.0"		41		*5/8" Flat Washer	8
	67249-011	34.3"		42		*5/8"-11 UNC-2B Locknut	4
	67249-009	34.5"		43	64508-XXX	S-cam Support Bracket	4
	67249-023	34.8"				<i>See Part No. on component</i>	
	67249-017	35.0"			58821-017	S-cam Fastener Service Kit, Axle Set,	
		Single D-Pin Bushing Service Kit,				Includes Key Nos. 44-49	
	34013-107	Includes Key Nos. 15, 16a, 17-18		44		*3/8"-16 UNC x 1 1/4" Hex Bolt	8
	34013-116	Includes Key Nos. 15, 16b, 17-18		45		*3/8" Hardened Washer	16
	34013-117	Includes Key Nos. 15, 16c, 17-18		46		*3/8"-16 UNC Locknut	8
15		*D-Pin Bushing	4	47		*5/16" S-cam U-bolt	4
		D-Pin Fastener Service Kit, Axle Set,		48		*5/16" Hardened Washer	16
	56659-009	Includes Key Nos. 16a, 17-18		49		*5/16"-18 UNC Locknut	8
	56659-013	Includes Key Nos. 16b, 17-18		50	70867-001	P-80 Lubricant - 10 ml (Not Shown)	per Bushing 1
	56659-012	Includes Key Nos. 16c, 17-18					
16		*3/4"-16 UNF Bolt	8				
a		5" Length					
b		5 1/2" Length					
c		4 3/4" Length					

PRIMAAX EX 23KT • 46KT • 69KT

13" Ride Heights (T – designates Tall Ride Height)

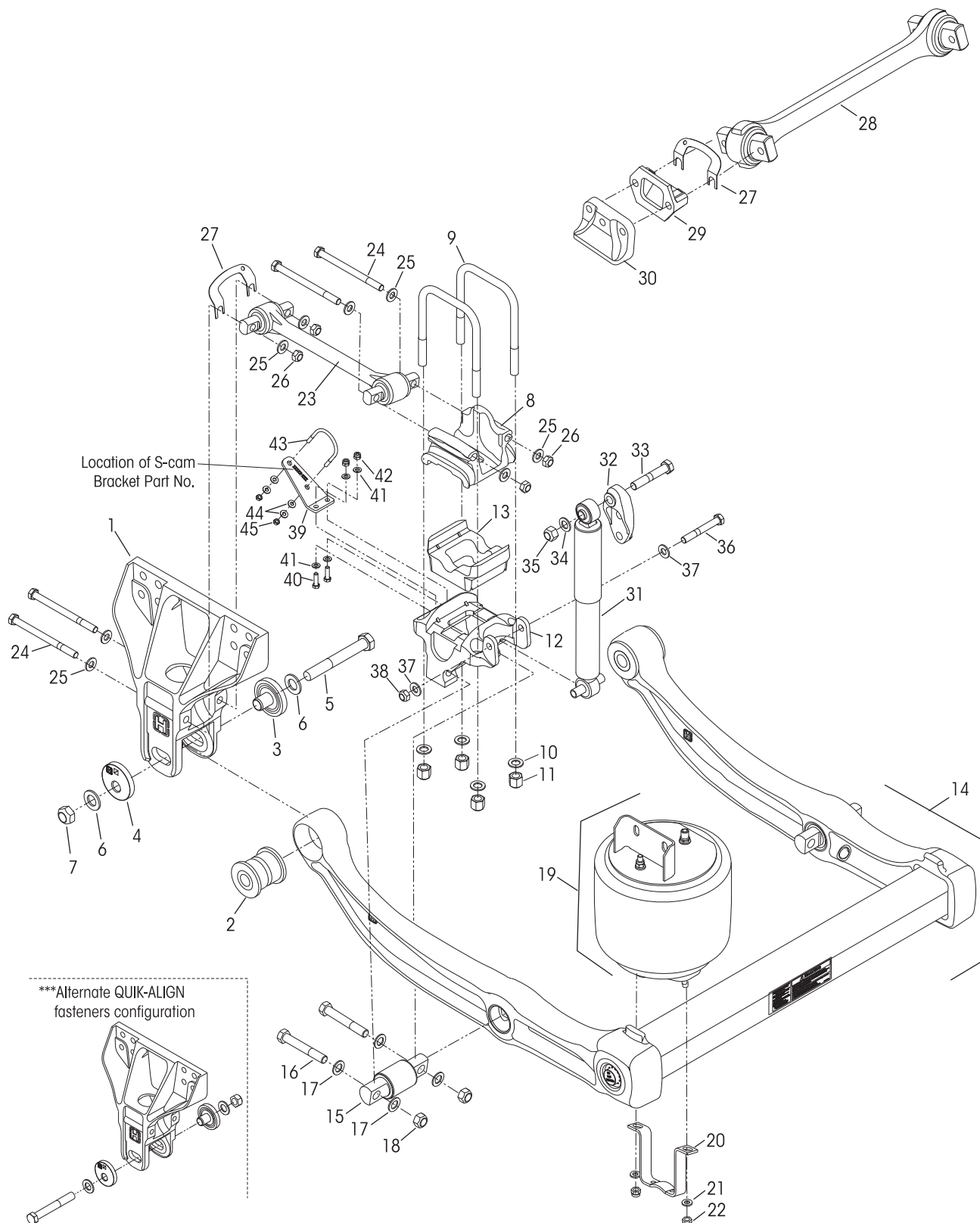




KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.	KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	67299-001	Frame Hanger	2	19	65031-008	Upper Air Spring Bracket Assembly <i>Replaces 65031-001</i>	4
	67299-002	LH	2		60961-724	Single Air Spring Service Kit, Includes Key Nos. 20-25	
	60961-720	QUIK-ALIGN® Pivot Bushing Service Kit, Includes Key Nos. 2-7, 53		20	68070-002L	Air Spring Assembly	4
	60632-020	One Wheel End		21	60911-002	Lower Air Spring Mounting Bracket	4
	60632-019	Axle Set			49177-006	Air Spring Fastener Service Kit, Single Lower, Includes Key Nos. 22-23	
	60632-021	QUIK-ALIGN Collar Service Kit, Includes Key Nos. 3-7			49177-023	Upper/Lower, Includes Key Nos. 22-25	
	60632-018	One Wheel End, <i>Replaces 60632-006</i>		22		*1/2" Flat Washer	12
		Axle Set		23		*1/2"-13 UNC Locknut	12
		QUIK-ALIGN Fastener Service Kit, One Wheel End, Includes Key Nos. 5-7, <i>Replaces 60632-005</i>		24		*3/4" Flat Washer	4
2		*Pivot Bushing	4	25		*3/4"-16 UNF Locknut	4
3		*Support Beam Concentric Collar	4	26		Longitudinal Torque Rod Assembly, Includes Bushings. Specify length in mm	4
4		*Support Beam Eccentric Collar	4	a	62043-430N	430 mm	
5		*1"-14 UNF-2A x 7 1/2" H-Coat Hex Bolt	4	a	62039-440N	440 mm	
6		*1" H-Coat Flat Washer	8	a	62040-475N	475 mm	
7		*1"-14 UNF-2B H-Coat Locknut	4	b	67274-510	510 mm	
8		Top Pad	4	b	67274-540	540 mm	
a	65289-000	Bar Pin Style			49176-026	Single Longitudinal Torque Rod Fastener Kit Thru Bolt and Barpin Connection, Includes Key Nos. 27-32	
b	65290-001	Thru Bolt Style			49176-032	2-Bar Pin Connections, Includes Key Nos. 27-29	
		U-bolt Service Kit, One Wheel End, Includes Kit No. 48718-501			58821-012	Rear Thru Bolt Connection Only, Includes Key Nos. 30-32	
	91430-048	10 1/2" Ride Height, Includes Key Nos. 9a		27		*5/8"-11 UNC x 8" Bolt	16
	91430-041	9" Ride Height, Includes Key Nos. 9b		28		*5/8" Flat Washer	32
9		*3/4" Square U-bolt	8	29		*5/8"-11 UNC Locknut	16
a		10 3/8" Length, Bar Pin Style		30		*7/8"-14 UNF-2A x 5 1/2" Hex Bolt	4
b		10 3/8" Length, Thru Bolt Style		31		*7/8" H-Coat Flat Washer	8
	48718-501	U-bolt Fastener Service Kit, One Wheel End, Includes Key Nos. 10-11		32		*7/8"-14 UNF-2B Locknut	4
10		*3/4" Flat Washer	16	33	67045-XXX	Torque Rod Spacer, <i>See Selection Guide on Page 3</i>	
11		*3/4"-16 UNF U-bolt Locknut	16	34	49689-000L	Shim	As Req.
12	60556-XXX	Bottom Cap, <i>See Selection Guide on Page 3</i>	4	35	62011-XXXN	**Transverse Torque Rod Assembly, Includes Bushings. Specify length in mm	2
13	65139-003	Axle Spacer (required)	4	36	22186-000	Transverse Torque Rod Frame Bracket	2
14		U-beam Assembly, Includes Key Nos. 2, 15	2	37		Axle Stop, Frame Mounted	4
		• Front Frame Width		a	65510-001	0° Axle Tower	
	67249-004	34.0"		b	65510-002	20° Axle Tower	
	67249-012	34.3"		38	60665-011	Shock Absorber	4
	67249-010	34.5"		39	59423-001	Upper Shock Frame Bracket	4
	67249-024	34.8"			50754-030	Single Shock Fastener Service Kit, Includes Key Nos. 40-45	
	67249-018	35.0"		40		*3/4"-10 UNC x 4 1/4" Upper Shock Bolt	4
		• Rear Frame Width		41		*3/4" Flat Washer	8
	67249-003	34.0"		42		*3/4"-10 UNC Locknut	4
	67249-011	34.3"		43		*5/8"-11 UNC x 6" Lower Shock Bolt	4
	67249-009	34.5"		44		*5/8" Flat Washer	8
	67249-023	34.8"		45		*5/8"-11 UNC Locknut	4
	67249-017	35.0"		46	64508-XXX	S-cam Support Bracket <i>See Part No. on component</i>	4
		Single D-Pin Bushing Service Kit, Includes Key Nos. 15, 16a, 17-18			58821-017	S-cam Fastener Service Kit, Axle Set, Includes Key Nos. 47-52	
	34013-107	Includes Key Nos. 15, 16b, 17-18		47		*3/8"-16 UNC x 1 1/4" Hex Bolt	8
	34013-116	Includes Key Nos. 15, 16c, 17-18		48		*3/8" Hardened Washer	16
	34013-117	Includes Key Nos. 15, 16c, 17-18		49		*3/8"-16 UNC Locknut	8
15		*D-Pin Bushing	4	50		*5/16" S-cam U-bolt	4
		D-Pin Fastener Service Kit, Axle Set, Includes Key Nos. 16a, 17-18		51		*5/16" Hardened Washer	16
	56659-009	Includes Key Nos. 16b, 17-18		52		*5/16"-18 UNC Locknut	8
	56659-013	Includes Key Nos. 16c, 17-18		53	70867-001	P-80 Lubricant - 10 ml (Not Shown)	per Bushing 1
	56659-012	Includes Key Nos. 16c, 17-18					
16		*3/4"-16 UNF Bolt	8				
a		5" Length					
b		5 1/2" Length					
c		4 3/4" Length					
17		*3/4" Flat Washer	16				
18		*3/4"-16 UNF Locknut	8				

PRIMAAX EX 26K

9" Ride Heights





PRIMAAX® EX 26K for Caterpillar Vehicles

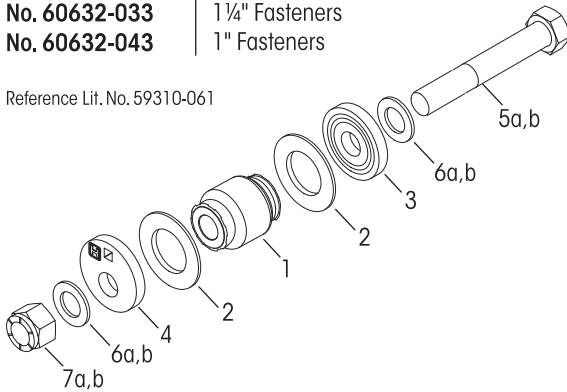
KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	67706-000	Frame Hanger	2
		QUIK-ALIGN® Pivot Bushing Service Kit, Includes Key Nos. 2-7, 46	
	60961-720	One Wheel End	
	60632-020	Axle Set	
		QUIK-ALIGN Collar Service Kit, Includes Key Nos. 3-7	
	60632-019	One Wheel End, <i>Replaces 60632-006</i>	
	60632-021	Axle Set	
	60632-018	QUIK-ALIGN Fastener Service Kit, One Wheel End, Includes Key Nos. 5-7, <i>Replaces 60632-005</i>	
2		*Pivot Bushing	2
3		*Concentric Collar	2
4		*Eccentric Collar	2
5		*1"-14 UNF-2A x 7½" H-Coat Hex Bolt	2
6		*1" H-Coat Flat Washer	4
7		*1"-14 UNF-2B H-Coat Locknut	2
8	65289-000	Top Pad	2
	91430-048	U-bolt Service Kit, One Wheel End, Includes Key No. 9 & Kit No. 48718-501	
9		*¾" Square U-bolt, 10¾" Length	4
	48718-501	U-bolt Fastener Service Kit, One Wheel End, Includes Key Nos. 10-11	
10		*¾" Flat Washer	8
11		*¾"-16 UNF U-bolt Locknut	8
12	60556-030	Bottom Cap	2
13	65139-003	Axle Spacer	2
14		U-beam Assembly, Includes Key Nos. 2, 15	2
		Frame Width	
	67249-004	34.0"	
	67249-012	34.3"	
	67249-010	34.5"	
	67249-024	34.8"	
	34013-107	Single D-Pin Bushing Service Kit, Includes Key Nos. 15-18	
15		*D-Pin Bushing	2
	56659-009	D-Pin Fastener Service Kit, Axle Set Includes Key Nos. 16-18	
16		*¾"-16 UNF x 5" Bolt	4
17		*¾" Flat Washer	8
18		*¾"-16 UNF Locknut	4
	60961-665	Single Air Spring Service Kit, Includes Key Nos. 19-22	
19	68056-002L	Air Spring Assembly, Includes Upper Frame Bracket and Fasteners	2
20	60911-002	Lower Air Spring Mounting Bracket	2

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
	49177-006	Lower Air Spring Fastener Service Kit, Single, Includes Key Nos. 21-22	
21		*½" Flat Washer	4
22		*½"-13 UNC Locknut	4
		Longitudinal Torque Rod - Top Pad Assembly, Includes Key Nos. 8, 23-26	
	69361-031A	LH	1
	69361-032B	RH	1
23	62043-430N	Longitudinal Torque Rod Assembly	2
	49176-032	Single Longitudinal Torque Rod Fastener Kit, 2-Bar Pin Connections, Includes Key Nos. 24-26	
24		*⅝"-11 UNF x 8" Hex Bolt	8
25		*⅝" Flat Washer	16
26		*⅝"-11 UNC Locknut	8
27	49689-000L	Shim	As Req.
28	8240-0000-XXX	**TRAAX ROD, Specify length in mm <i>Replaces 72000-XXXS</i>	
29	22186-000	Transverse Torque Rod Frame Bracket	1
30	60593-000	Axle Stop, Frame Mounted	2
31	60665-011	Shock Absorber	2
32	67463-002	Upper Shock Frame Bracket	2
	50754-029	Single Shock Fastener Service Kit, Includes Key Nos. 33-38	
33		*¾"-10 UNC x 4¼" Upper Shock Bolt	2
34		*¾" Flat Washer	2
35		*¾"-10 UNC Locknut	2
36		*⅝"-11 UNC x 7" Lower Shock Bolt	2
37		*⅝" Flat Washer	4
38		*⅝"-11 UNC Locknut	2
39	64508-XXX	S-cam Support Bracket <i>See Part No. on component</i>	2
	58821-017	S-cam Fastener Service Kit, Axle Set, Includes Key Nos. 40-45	
40		*¾"-16 UNC x 1¼" Hex Bolt	4
41		*¾" Hardened Washer	8
42		*¾"-16 UNC Locknut	4
43		*⅝"-16 S-cam U-bolt	2
44		*⅝"-16 Hardened Washer	8
45		*⅝"-18 UNC Locknut	4
46	70867-001	P-80 Lubricant - 10 ml (Not Shown) per Bushing	1

Severe Service Kits

Severe Service Kit | QUIK-ALIGN Pivot Bushing, Axle Set
No. 60632-033 | 1 1/4" Fasteners
No. 60632-043 | 1" Fasteners

Reference Lit. No. 59310-061



PRIMAAX EX • PRIMAAX Service Kit Nos.

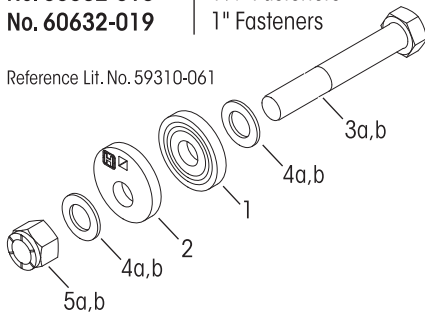
60632-043 – 1" Fasteners, Includes Key Nos. 1-4, 5a-7a, 8

60632-033 – 1 1/4" Fasteners (Requires Hendrickson Approval)
 Includes Key Nos. 1-4, 5b-7b, 8

KEY NO.	CONTENTS	KIT QTY.
1	QUIK-ALIGN Pivot Bushing	2
2	Confinement Washer	4
3	QUIK-ALIGN Concentric Collar	2
4	QUIK-ALIGN Eccentric Collar	2
5 a	1"-1 1/4 UNF x 7 1/2" Bolt	2
b	1 1/4"-1 1/2 UNF x 8" Bolt	2
6 a	1" Hardened Washer	4
b	1 1/4" Hardened Washer	4
7 a	1"-1 1/4 UNF Nylocknut	2
b	1 1/4"-1 1/2 UNF Nylocknut	2
8	P-80 Bushing Lubricant - 10 ml. (per Bushing 1)	2

Severe Service Kit | QUIK-ALIGN Collar, Axle Set
No. 60632-015 | 1 1/4" Fasteners
No. 60632-019 | 1" Fasteners

Reference Lit. No. 59310-061



PRIMAAX EX • PRIMAAX Service Kits

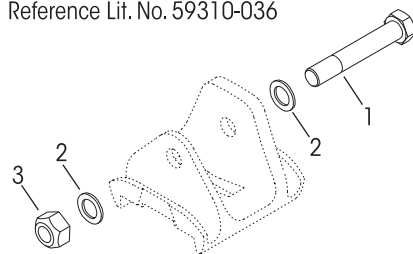
60632-019 – 1" Fasteners, Includes Key Nos. 1-2, 3b-5b

60632-015 – 1 1/4" Fasteners, Includes Key Nos. 1-2, 3a-5a

KEY NO.	CONTENTS	KIT QTY.
1	QUIK-ALIGN Concentric Collar	2
2	QUIK-ALIGN Eccentric Collar	2
3 a	1 1/4"-1 1/2 UNF x 8" Bolt	2
b	1"-1 1/4 UNF x 7 1/2" Bolt	2
4 a	1 1/4" Hardened Washer	4
b	1" Hardened Washer	4
5 a	1 1/4"-1 1/2 UNF Nylocknut	2
b	1"-1 1/4 UNF Nylocknut	2

Severe Service Kit | Top Pad Fasteners
No. 58821-026 | Axle Set

Reference Lit. No. 59310-036



PRIMAAX 230 • 460 • 690 | 230T • 460T • 690T

58821-026 – 8 1/2"-10"-12 1/2"-14 3/8"-15 1/2" Ride Height,
 Does Not Include Top Pad

KEY NO.	CONTENTS	KIT QTY.
1	M24 x 3-6G Hendrickson Coated Hex Bolt	2
2	M24 Hardened Washer	4
3	M24 x 3-6H Locknuts	2

NOTES: Quantities specified are shown for tandem suspension. Adjust quantities for single or tridem suspensions. Quantities of service kit components may vary from amount shown in lists.

* Item included in assembly / kit only, part not sold separately.

** Transverse Rods are mandatory for the PRIMAAX EX suspensions regardless of axle spacing, see Literature No. 59310-004 and 59310-058 for more information. TRAAX ROD bushings are non-serviceable, the entire torque rod assembly requires replacement. Visit the TRAAX ROD website www.traaxrods.com for more information.

*** Alternate configuration of the QUIK-ALIGN fasteners. The locknuts located inboard will allow additional clearance for wider tires or tires with chains. Tightening is still required ONLY on the locknut.

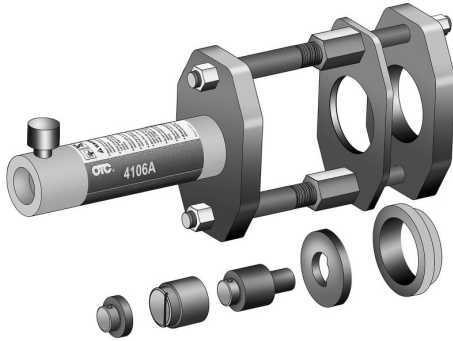


■ Special Tools

D-PIN / QUIK-ALIGN PIVOT BUSHING SERVICE TOOLS

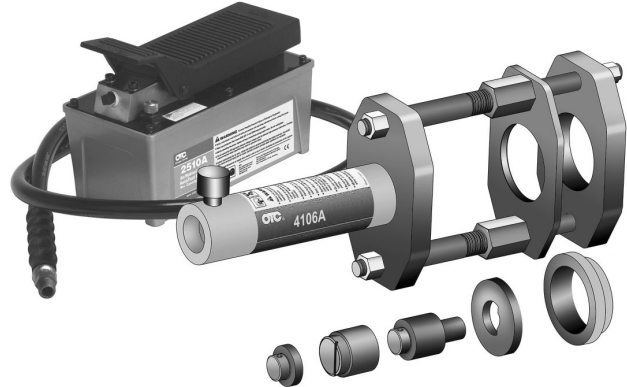
Hendrickson Part No. 66086-202

OTC Part No. 4246 Visit otctools.com



Hendrickson Part No. 66086-204

OTC Part No. 4247 Visit otctools.com

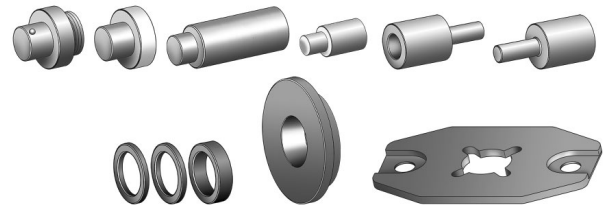


Hendrickson Part No. 66086-205

OTC Part No. 4254

Visit otctools.com

NOTE: In conjunction with Hendrickson Part No. 66086-204 (OTC 4247) this additional adapter tool kit is available to purchase to be used on Hendrickson SOFTEK NXT suspension (not needed for this suspension).



QUIK-ALIGN PIVOT BUSHING SERVICE TOOL

Hendrickson Part No. 66086-203L

Reference Literature No. 59310-061



QUIK-ALIGN SOCKET TOOL

Hendrickson Part No. 66086-200

OTC Part No. 1767

Visit otctools.com



ULTRA ROD TORQUE ROD BUSHING FUNNEL TOOL

Hendrickson Part No.
66086-001L



This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 1.866.755.5968 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or email: truckparts@hendrickson-intl.com during normal business hours.
Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.
Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 1.866.755.5968 (toll-free) or 1.630.910.2800 for additional information.



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SP-234 Rev D 08-23

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Printed in United States of America