HENDRICKSON USE ONLY	

## HORDERING GUIDE

## DROP AXLE

**LIT NO**: L1322

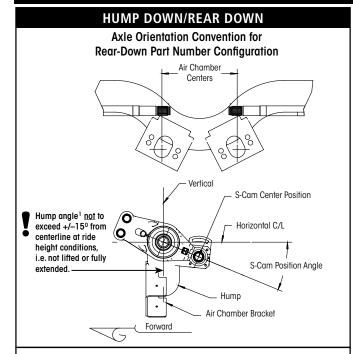
DATE: November 2023

Rev: D

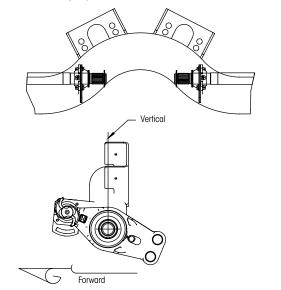
FORM INSTRUCTION	NS							
For complete price and mode	el number information on HN	or HP Hendrickson Trailer Axles,	, fax this form to 800.696.4	416 in the U.S. or 905.789	.1033 in Canada.			
то:	FROM	:	COMPANY N	IAME:	AME:			
DATE: PH	ONE:	FAX:	EMAIL	IAIL:				
SAME AS (OR PREVIOUS HI	ENDRICKSON AUX AXLE P/	N):	E	XCEPT:				
AXLES								
AXLE STYLE:			6" Drop Style					
AXLE WALL:	□ 0.625 □ 0.750 (required for hump-up orientation)							
BRAKE SIZE:	□ 12.25"	<b>□</b> 1 <i>0</i>	5.5" × 5"	<b>1</b> 6	.5" × 7"			
SPINDLE:	☐ HN Only	☐ HN	☐ HP	☐ HN	☐ HP			
BRAKE SELECTIONS:	See Chart A	See	Chart B	See C	Chart C			

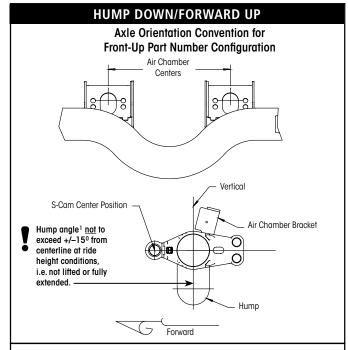


## S-CAM POSITION & BRAKE CHAMBER BRACKET

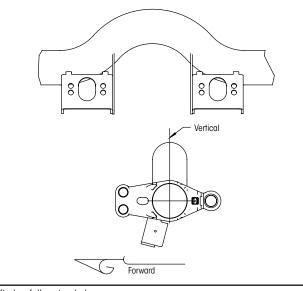


Alternative axle orientation by customer with the same Rear Down Part Number Configuration Note: All Hump-Up Axles have 3/4" Axle Wall Thickness.





Alternative axle orientation by customer with the same Forward Up Part Number Configuration Note: All Hump-Up Axles have 3/4" Axle Wall Thickness.



IMPORTANT! ALL ENGAGING CAMS MUST ROTATE THE SAME AS THE WHEELS IN FORWARD MOTION. CAM OPPOSITE ROTATION CAUSES COMPONENT FAILURE. HUMPS MUST BE WITHIN 15 DEGREES OF VERTICAL AS SHOWN.

<sup>1.</sup> Hump angle not to exceed +/-15° from centerline at ride height conditions, i.e. not lifted or fully extended.

		12.25" × 7.5" Brakes												
BRAKE LINING:		H20												
BRAKE MODEL:		HXS												
BRAKE COATING:		Standard												
AXLE TRACK:		71.50"												
S-CAM POSITION:		Cams Forward - Brake Adjusters Up Cams Rear - Brake Adjusters Down												
S-CAM:		28 SPLINE												
S-CAM LENGTH:		20.75												
S-CAM ANGLE:			□ 0 - de	grees					<b>1</b> 5 -	degrees				
S-CAM ENCLOSURE:					St	andard Cam	Bracket							
BRAKE CHAMBER BRACKET:					Stan	ndard Chamk	oer Bracket							
BRAKE CHAMBER:				<b>1</b> 2.5	" Stroke					□ 3.0" 5	Stroke	ke		
BRAKE CHAMBER SIZE:	☐ No	☐ Type 24	☐ Type 30	☐ Type 24/3	30	□ту	pe 30/30		☐ Type 30		<b>Ј</b> Туре	30/30		
BRAKE CHAMBER WARRANTY:			Standar	rd		Standard	☐ Extended	l Life	Standard	☐ Standa	rd [	☐ Extended Life		
SLACK ADJUSTER LENGTH:	☐ No		<b>5</b> .5"		<b>□</b> 6	.0" (Long Stro	ke Recommende	ed)			'			
CHART B					16	.5" × 5"	Brakes							
BRAKE LINING:						H15	·							
BRAKE MODEL:						Standa	rd							
BRAKE COATING:		Standard												
						Olarida						•		
AXLE TRACK:			71.50"			Oldridd			73.50"					
	(	Cams Rear - Bro		Down		Oraniaa			73.50" ake Adjuster	s Down				
AXLE TRACK:	(	Cams Rear - Bro		Down		Oldillaa		Rear - Br		s Down				
AXLE TRACK: S-CAM POSITION:	(	Cams Rear - Bro 28	ake Adjusters [	Down		oldinad		Rear - Br 28	ake Adjuster	s Down				
AXLE TRACK: S-CAM POSITION: S-CAM:	(	Cams Rear - Bro 28 22	ake Adjusters [ SPLINE	Down		oldinad		Rear - Br 28 21	ake Adjuster SPLINE	s Down				
AXLE TRACK: S-CAM POSITION: S-CAM: S-CAM LENGTH:		Cams Rear - Bro 28 22 15-1	ake Adjusters [ SPLINE 2.375"	Down		Oldinad	Cams R	Rear - Br 28 21 15-	ake Adjuster SPLINE 2.875"					
AXLE TRACK: S-CAM POSITION: S-CAM: S-CAM LENGTH: S-CAM ANGLE:		Cams Rear - Bro 28 22 15-I Standard	ake Adjusters [ SPLINE 2.375" Degrees			Oldinad	Cams R	Rear - Br 28 22 15- Standard	ake Adjuster SPLINE 2.875" Degrees					
AXLE TRACK: S-CAM POSITION: S-CAM: S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE:		Cams Rear - Bro 28 22 15-I Standard	ake Adjusters [ SPLINE 2.375" Degrees Cam Bracket		roke	Oldinad	Cams R	Rear - Br 28 22 15- Standard	ake Adjuster SPLINE 2.875" Degrees I Cam Bracke		ke			
AXLE TRACK: S-CAM POSITION: S-CAM: S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE: BRAKE CHAMBER BRACKET:	□ No	Cams Rear - Bro 28 22 15-I Standard	ake Adjusters [ SPLINE 2.375" Degrees Cam Bracket	et 🗖 2.5" Sti	roke	☐ Type 3	Cams R	Rear - Br 28 2: 15- Standard High R	ake Adjuster SPLINE 2.875" Degrees I Cam Bracke	et 3.0" Stro	ke Type 30	0/30		
AXLE TRACK: S-CAM POSITION: S-CAM: S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE: BRAKE CHAMBER BRACKET: BRAKE CHAMBER:		Cams Rear - Bro 28 22 15-1 Standard Standard Cl	ake Adjusters [ SPLINE 2.375" Degrees Cam Bracket hamber Bracke	et	roke	☐ Type 3	Cams R	28 22 15- Standard High R	spline 2.875" Degrees I Cam Bracket Sise Bracket	et 3.0" Stro	Type 30	0/30 Extended Life		

CHART C	16.5" × 7" Brakes											
BRAKE LINING:		H20		☐ H23			☐ H26					
BRAKE MODEL:	☐ Standard	□ нх:	S	☐ HXS			☐ HXS					
BRAKE COATING:	☐ Standard											
AXLE TRACK:	<b>1</b> 71.50"					□ 77.50"						
S-CAM POSITION:	☐ Cams Forw Brake Adjusters		☐ Cams Rear - Brake Adjusters Down			☐ Co	Cams Rear - Brake Adjusters Down				s Forward - Brake Ijusters Up	
S-CAM:	🗖 28 SPLIN	ΙE		□ 28	SPLINE			□ 28	SPLINE			28 SPLINE
S-CAM LENGTH:	□ 20.625	II .	<b>1</b> 21.625"	<b>1</b> 22	2.375"	<b>1</b> 22.625"	<b>□</b> 2	2.375"	□ 24.0	525"		<b>J</b> 23.75"
S-CAM ANGLE:	☐ 0 - degrees ☐ 35 - degrees		☐ 15 - degrees	<b>1</b> 5-	degrees	☐ 22.5 - degrees	<b>1</b> 0 -	degrees	☐ 15 - d	egrees	☐ 0 - degr	
S-CAM ENCLOSURE:	☐ Standard Cam ☐ Severe Cam 1		Standard Cam Bracket  Severe Cam Tube Option	Stand Brack	dard Cam et	Standard Cam Bracket  Severe Cam Tube	Stai Can	ndard n Bracket	Standa Cam B		☐ Standar	rd Cam Bracket Cam Tube
BRAKE CHAMBER BRACKET:	Standard Cho Bracket	Standard Chamber		Chamber Bracket Chamber Bracket Bracket Bracket Bracket		Bra Hig	amber cket	Standard Chamber Bracket  High Rise Bracket		Standard Chamber Bracket		
SLACK ADJUSTER LENGTH:	☐ No		<b>5.5</b> "			☐ 6.0" (Long Stroke	e Recom	mended)				
BRAKE CHAMBER <sup>2:</sup>					<b>1</b> 2.	5" Stroke					☐ 3.0" Stroke	
BRAKE CHAMBER SIZE:	☐ No	□ тур	ре 24 🔲 Тур	e 30		☐ Type 30/30		□ Туре	30/30		□ Тур	e 30/30
BRAKE CHAMBER WARRANTY:		,	☐ Standard	·						☐ Sto		☐ Extended Life

<sup>2.</sup> If brake chamber is selected, a slack adjuster length must also be selected.

DRUM BRAKE RTR®	READY-TO-RO	LL® PACKAGES				11200 Dav. C
		Ce (1-Year Limited Warranty)				
HUB MATERIAL:	☐ Ductile Iron ☐ Dura-Light Hub® ☐ Aluminum					
NUMBER OF STUDS:	□ 10 □ 8					
BOLT CIRCLE DIAMETER:	☐ 11.25" ☐ 275 mm					
WHEEL MATERIAL:	☐ Aluminum	☐ Steel	☐ Steel / Aluminu	m		
DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	☐ Dual ☐ Super Single					
LUBE TYPE:	☐ SAE 80/90 (Sta	ndard)	☐ Semi-Fluid Gre	ase		
SEAL:	☐ Stemco Discove	er XR	Standard			
BEARING:	Standard					
SPINDLE NUT:	Standard 3-Piece					
HUBCAP TYPE:	Standard Bolt-On					
ABS TONE RING:	Yes					
BRAKE OPTIONS						
DUST SHIELD:	☐ No	Tyes (16.5" Brakes	Only)			
ABS SENSOR:	☐ No	☐ Haldex 19.7"	☐ WABCO 15.7"	☐ Bendix 14.84"	☐ Bendix 78.7"	☐ WABCO 36"
	•					
BRAKE OPTIONS						
DRUM MATERIAL:	☐ Cast	☐ Fused				
DRUM DUTY:	☐ Standard	☐ Heavy Duty				
DRUM BALANCING:	Balanced					
WHEEL FASTENERS:	☐ Yes³	□ No				

<sup>3.</sup> Two (2) wheel fasteners factory installed per wheel-end with balanced packaged in plastic bag, taped and stretched-wrapped to each wheel-end.

Notes		

Notes		

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors. All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

L1322 Rev D 11-23

TRAILER COMMERCIAL VEHICLE SYSTEMS

2070 Industrial Place SE Canton, OH 44707-2641 USA 866.RIDEAIR (743.3247) Fax 800.696.4416

**Hendrickson Canada ULC** 2825 Argentia Road, Unit #2 - 4 Mississauga, ON Canada L5N 8G6 800.668.5360 905.789.1030 • Fax 905.812.9423

Hendrickson Mexicana Circuito El Marqués Sur #29 Parque Industrial El Marqués Pob. El Colorado, Municipio El Marqués, Querétaro, México C.P. 76246 +52 (442) 296.3600 • Fax +52 (442) 296.3601