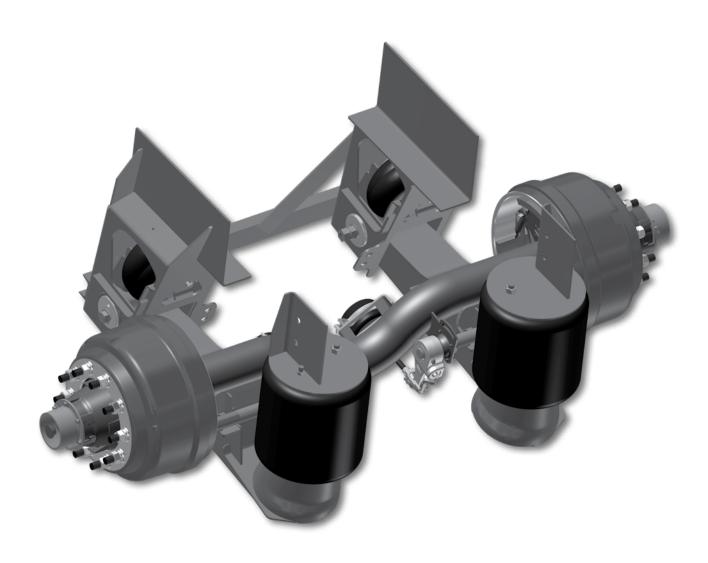


TOUGHLIFT® FM Truck Mount (Formerly known as HLM-2)

LIT NO: H683

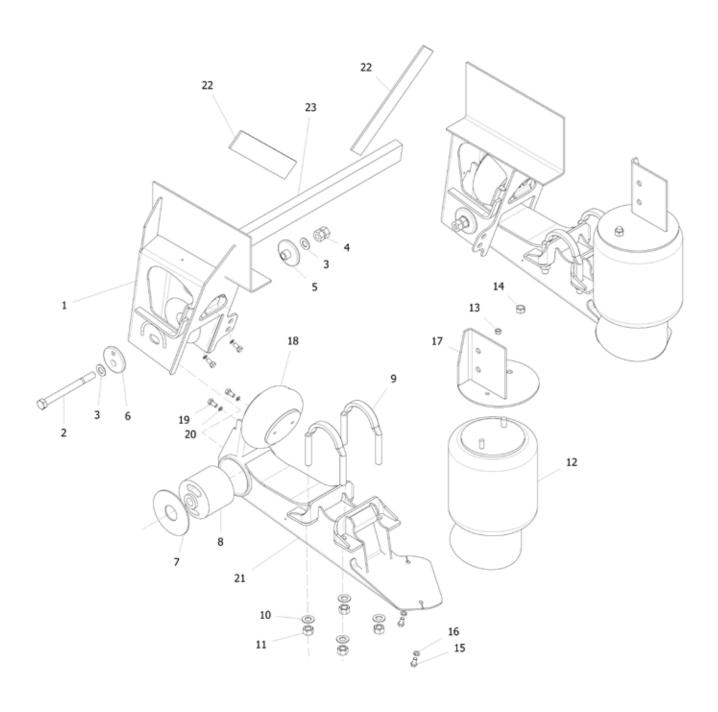
DATE: June 2023 **REVISION**: D

Parts List H683 is intended for After-Market TOUGHLIFT® FM Truck Mount suspensions only; if you have an OEM TOUGHLIFT® FM Truck Mount suspension, please contact Hendrickson Technical Support: 800.660.2829 — liftaxletech@hendrickson-intl.com









NO.REQ.



ITEM	PART NO.	DESCRIPTION	NO.REQ.	ITEM	PART NO.	DESCRIPTION
1	R-007349-1/-2	Ride Height A: Frame Hanger Assembly	1 EA	12	R-B-14249	Ride Spring
	R-008086-1/-2	Ride Height B: Frame Hanger Assembly	1 EA		R-A-1981	Ride Air Spring Fastener Kit,
	R-008087-1/-2	Ride Height C: Frame Hanger Assembly	1 EA			Includes Item Nos. 13-16:
	R-010187-1/-2	Ride Height E: Frame Hanger Assembly	1 EA	13		**½"-13 Hex Nut Zinc Gr B
	R-004588	Pivot Bolt, Wear Pads and Bushing Kit,	2	14		**3/4"-16 Hex Nut Zinc Gr B
		Includes Item Nos. 2-8, 24		15		**½"-13 X 1.25" Hex Bolt Phos Gr 5
	R-A-21116	Pivot Bolt Kit, Includes Item Nos. 2-6:	2	16		**½" Lock Washer Zinc Reg
2		**7/8"-9 X 10" Heavy Hex Screw	2	17	R-001951-1/-2	Ride Height A: Upper Air Spring Assembl
3		**7/8" Harden Steel Washer	4		R-003618-1/-2	Ride Height B: Upper Air Spring Assembl
4	R-A-15122	QUIK-ALIGN® Service Nut	2		R-003623-1/-2	Ride Height C: Upper Air Spring Assembl
5		**QUIK-ALIGN Concentric Collar	2		R-010186-1/-2	Ride Height E: Upper Air Spring Assembl
6		**QUIK-ALIGN Eccentric Collar	2	18	R-B-14318	Lift Spring
7	R-B-11613	Wear Pad	4		R-A-2849	Lift Spring Fastener Kit,
8	R-C-21824	TRI-FUNCTIONAL® BUSHING	2			Includes Item Nos. 19-20
	R-006362	U-bolt Kit, RH: A/B/C, U-bolt with Coined I	Radius 1	19		**%"-16 X 1.00" Hex Bolt Phos Gr 5
		Includes Items 9, 10 & 11		20		**3/8" Lock Washer Zinc Reg
	R-005294	U-bolt Kit, RH: E, U-Bolt, 10" Leg	1	21	R-001907-1/-2	Beam Assembly
		Includes Items 9, 10 & 11		22	R-002519-319	0.25 x 3" x 18" Tab Plt
9		**U-bolt as listed above by kit	4	23	R-002948-19	3" x 41" C-Channel
10		**7/8" Narrow Washer Zinc Yellow RC40-4	5 8			**Bushing Lubricant - 2 oz. (not shown)
11		**7/8"-14 Hex Nut Zinc Gr C	8			- ,

NOTES * Quantities specified are shown per suspension. Quantities of service kit components may vary from amount shown in list, refer to the following service kit pages to confirm item quantities.

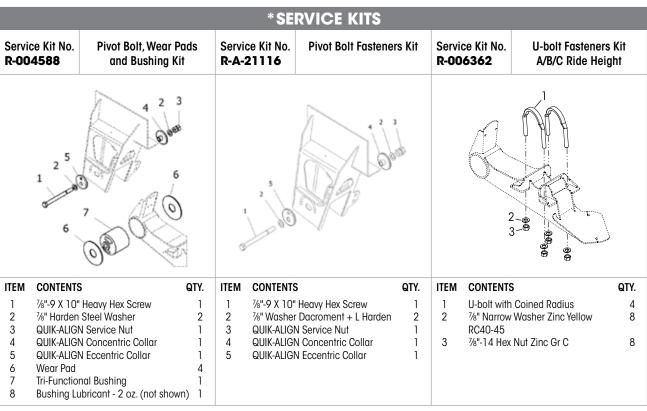
H683 3

^{**} Item included in assembly / kit only, part not sold separately.

^{***} Some components are determined by model specification, such as axles, brakes, and brake chambers. If the component is not listed, contact Hendrickson Auxiliary Axle Systems with the lift axle model/serial number.

[&]quot;RH" above indciates "Ride Height"





	ce Kit No. 5294	U-bolt Fasteners E Ride Heigh		Service R-A-1		de Air Spring asteners Kit		ce Kit No. 2849	Lift Air Spring Fasteners Kit	
	2-3-3-)	*Shape*		2 1 2 2 4 8 8 8 3		8	2 1	
ITEM	CONTENTS		QTY.	ITEM	CONTENTS	QTY.	ITEM	CONTENTS		QTY.
1	U-bolt, Round	d with 10" Leg	4	1	½"-13 Hex Nut Zinc G		1	%"-16 X 1.00	0" Hex Bolt Phos Gr 5	4
2		asher Zinc Yellow	8	2	3/4"-16 Hex Nut Zinc (2	3%" Lock Was	her Zinc Reg	4
	RC40-45	ut Zinc Gr C	8	3 4	½"-13 X 1.25" Hex Bo ½" Lock Washer Zinc					

^{*} Quantities specified are shown per service kit. Refer to Page 3 for quantities of service kits needed per suspension.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at **800.660.2829** or **800.668.5360** in Canada for additional information.



www.hendrickson-intl.com

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