

Description	Size	Torque Value (ft. lbs)
Air Spring Bolt (Lower)	3/8"	25-30
Air Spring Nut (Upper)	1/2"	45-50
Air Spring Bolt (Lower)	1/2"	25-30
Shift Chamber Attachment	7/16"	40-50
Shift Chamber Yoke Attachment	7/16"	70-90
Brake Bolts	9/16"	90-110
Bolt-on Brake Attachments	5/8"	160-180
CTR Adjustment	5/8"	180-190
HD Tie Rod Adjustment	5/8"	180-190
Round Tube Tie Rod Adjustment	5/8"	45-50
Shift Chamber Attachment	5/8"	130-150
Shift Chamber Yoke Attachment	5/8"	35-45
Suspension Cross Member Bolt	5/8"	160-180
Air Spring Nut (Upper)	3/4"	45-50
Frame Attachment Bolt (Recommended)	3/4"	300-325
Pivot Bolt	3/4"	275-300
Stabilizer Shock Bolt	3/4"	75-125
Compliant Tie Rod (CTR) Attachment	7/8"	425-475
Heavy Duty (HD) Tie Rod Attachment	7/8"	425-475
Pivot Bolt / Shift Arm	7/8"	425-475
Round Tube Tie Rod Attachment	7/8"	125-180
Radius Rod Bolt	7/8"	425-475
U-bolts	7/8"	450-495

NOTE: Torque values shown apply only if Hendrickson supplied fasteners are used. If non Hendrickson fasteners are used, follow the torque specification listed in vehicle manufacturer's service manual.