The rotary union spanner wrench serves two purposes. By fully inserting the prongs of the wrench into any two rotary union mounting holes, it offers a convenient way to hold the rotary union stationary while the threaded axle hose connection is tightened. And since the rotary union is manufactured in two halves, the prongs keep both halves of the rotary union from rotating while the axle hose connection is being made, thereby ensuring that the mounting holes in both halves of the rotary union stay aligned. Hendrickson recommends this tool when installing TIREMAAX in a trailer OE production environment. Refer to Hendrickson publication L844, *Installation Instructions For Rotary Union Replacement Kits*, available at www.hendrickson-intl.com, for complete rotary union replacement instructions.

Tighten the axle hose / rotary union connection to 30 in. lbs. (3.4 N•m) of torque.

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