LIFT BRACKET INSTALLATION

ASSEMBLY PROCEDURE

1. PREPARING THE BEAM SURFACE
   - Remove paint from underside of trailing arm beam as indicated in the shaded area.
   - Locate rear lift bracket (item 1 – driver’s side USA)
   - Front 4 – curb side USA) and position front beam mounting hole on front plate (item 7) on beam. Align front hole to front of lift and secure bracket to beam.
   - Secure lift bracket with bolts

2. PLACING BRACKET ON BEAM
   - Secure lift bracket to beam by inserting lift bracket in curved area of beam mounting hole and secure with bolts.

3. INSTALLATION IN STAGE 1
   - Secure lift bracket in stage 1.
   - Secure lift bracket in stage 2.

4. SECURE BRACKET IN STAGE 2
   - Secure lift bracket in stage 2.

5. SECURE BRACKET IN STAGE 3
   - Secure lift bracket in stage 3.

6. SECURE BRACKET IN STAGE 4
   - Secure lift bracket in stage 4.

7. SECURE BRACKET IN STAGE 5
   - Secure lift bracket in stage 5.

8. SECURE BRACKET IN STAGE 6
   - Secure lift bracket in stage 6.

9. SECURE BRACKET IN STAGE 7
   - Secure lift bracket in stage 7.

10. SECURE BRACKET IN STAGE 8
    - Secure lift bracket in stage 8.

11. SECURE BRACKET IN STAGE 9
    - Secure lift bracket in stage 9.

12. SECURE BRACKET IN STAGE 10
    - Secure lift bracket in stage 10.

13. SECURE BRACKET IN STAGE 11
    - Secure lift bracket in stage 11.

14. SECURE BRACKET IN STAGE 12
    - Secure lift bracket in stage 12.

SEE PAGE 2 FOR FRONT BRACKET ASSEMBLY INSTRUCTIONS.