**Front Bracket Assembly Procedure**

1. **Fitting Bracket into Place**
   - Slide front bracket into place, making sure that all mounting holes in support bracket align with holes in frame bracket.

2. **Inserting Side Mounting Bolts**
   - Holding the front bracket in place, push ribbon-nut fasteners into mounting holes from inside of frame bracket. Be sure and tighten the provided 3/8"-16 x 3/4" wing nuts (non-locking) on each ribbon-nut fastener. As the nut is tightened, the fastener will be drawn into the frame bracket mounting holes. Tighten the nuts until the head of the fastener is flush with the inside of the bracket. Then nut can be depended to seat all four ribbon-nut fasteners. Do not use pre-threading torque nuts to seat ribbon-nut bolts.

3. **Mounting Side Mounting Bolts**
   - Place 1/2-13 pre-threading torque nuts onto ribbon-nut fasteners and torque to specified value.

4. **Installing Front Mounting Bolt**
   - Place 5/8-11 x 1.50 carriage bolt through front mounting hole with the bolt head on the inside of the frame bracket (nearest the front bumper). Hold carriage bolt in hole and place 5/8-11 torque pre-threading hex nut onto bolt and torque to specified value.

5. **Air Spring Assembly**
   - Assemble the air spring with the air inlet facing to the front or rear, depending on air line orientation preference. Tighten the 3/4-16 flange nut and 5/8-16 x .68 bolts to specified torque.

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