LIFT BRACKET INSTALLATION

ASSEMBLY PROCEDURE

1. Position the lower bracket
   2. Position the upper bracket
   3. Align the brackets
   4. Secure the brackets

STEPS 1 & 2

APPROX 4"

MARK CENTER OF BOLT HOLES

SCALE 1:4

STEP 3

STEP 4

STEP 5

CUT BEAD OF 2ND PASS

TIGHTEN BOLTS

ALIGN BOLT HOLE CENTER

FRAME SHADES SHAPES AND ASSOCIATED COMPONENTS NOT PROPORTIONAL IN SCALE. SAE 1:11

NOTE: IT IS IMPORTANT TO ENSURE CONTINUOUS WELD AROUND FRONT OF SLEEVE.

FINAL PASS

DETAI AO

DETAI F

TRIANGLE PASS WELD SEQUENCE

SCALE 2:1

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