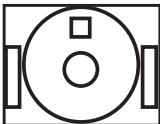
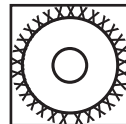


HT/HS/HK SERIES TORQUE SPECIFICATIONS

	<u>ft. lbs. (N•m)</u>		<u>ft. lbs. (N•m)</u>
QUIK-ALIGN® Pivot Bolt (1)	550±45 (750±50)	Air Spring Nut, Upper	90±10 (125±10)
Welded Pivot Bolt (1.25" Dia.) (2)	800±25 (1085±30)	Air Spring Nut, Lower	45±5 (61±6)
U-Bolts	500±25 (680±30)		<u>in. lbs. (N•m)</u>
Shock Bolt (Upper and Lower)	225±10 (300±10)	Height Control Valve Mounting	70±10 (8±1)



1) QUIK-ALIGN Pivot Connection



2) Welded Pivot Connection

⚠ CAUTION

DO NOT APPLY anti-seize compound or additional lubricant to pivot connection hardware. This can lead to overtightened fasteners, unpredictable pivot connection clamp loads and unreliable axle alignments. Reference L579.

IMPORTANT: For **QUIK-ALIGN®** pivot connections, a torque wrench is not required when installing a new shear-head pivot bolt and a prevailing-torque nut. During tightening, the bolt's shear-head feature will shear after achieving proper torque. Use two (S-24679) QUIK-ALIGN pivot bolt kits per axle during a realignment.

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